



AC50 GLASS CLEANER & ACTIVATOR

AC50 is a wipe on wipe off Glass Activator / Cleaner. It is a solvent based cleaning agent with adhesion promoting properties for the pre-treatment of direct glazed windows in marine and the land based transport industry.

This is a very important component and ensures the successful application of the PR30 UV Glass Blackout required for direct glazing installations.

Application:

Most glass windows are supplied wrapped in an adhesive plastic sheet. Peel off the protective sheet and dispose of appropriately.

Pre-clean the glass

Use as a pre-clean good quality industrial alcohol poured onto a clean cloth and wipe down the entire face of the glass and edge in one direction rotating the cloth as you go and applying more good quality industrial alcohol as required to remove any oil or glue films, release agents and dust or debris that may be present.

Repeat until the glass is clean.

Caution:

To Pre-clean the glass do not rub back and forth with the cloth as this will spread rather than remove any foreign material that may be present on the surface of the glass.

Do not use paint thinners as that might contain oils.

Applying AC50

In the first step, the AC50 Cleaner/Activator should be applied on the glass surface of the windscreen with a lint free cloth wetted with the AC50 Cleaner/Activator (**Wipe on**). Apply again in one direction wetting and rotating the cloth as you go,

In the second step, after about 1 minute the residual excess on the surface should be taken off by wiping with a fresh clean lint free cloth (**Wipe off**). This again in one direction over and over until the glass is clean.

The glass is now cleaned and activated !



As the product is moisture sensitive, the contents of the bottle should be exposed to air as little as possible. Put the cap back on quickly after having opened the bottle. Protect the contents from contamination. Once open use AC50 within a few days.

Warning :

After this time or if AC50 has become milky the product must be discarded.

COLOURS	Clear, Amber Clear
CONSISTENCY	Flowable Liquid
SOLID CONTENT	≥0.5%
SPECIFIC GRAVITY (20°C - 55% UR)	0.8 g/cm ³
WORKING TIME(23°C - 55% UR)	2 min
PACKAGING	Aluminium Canister, 9 months Shelf Life
APPLICATION TEMP	From 5 to 35°C

Friendly warning:

Do not apply Acetone to unfinished fibreglass composite as a pre cleaner, as it may reactivate the resins making the fibreglass sticky and will prevent adhesion. If the surface is sticky wait until the surface is completely dry sand/abrade the surface again and clean down with an industrial alcohol cleaner or methylated Spirits. We do not recommend the use of paint preparation solvent as it may contain oil or wax residue.

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