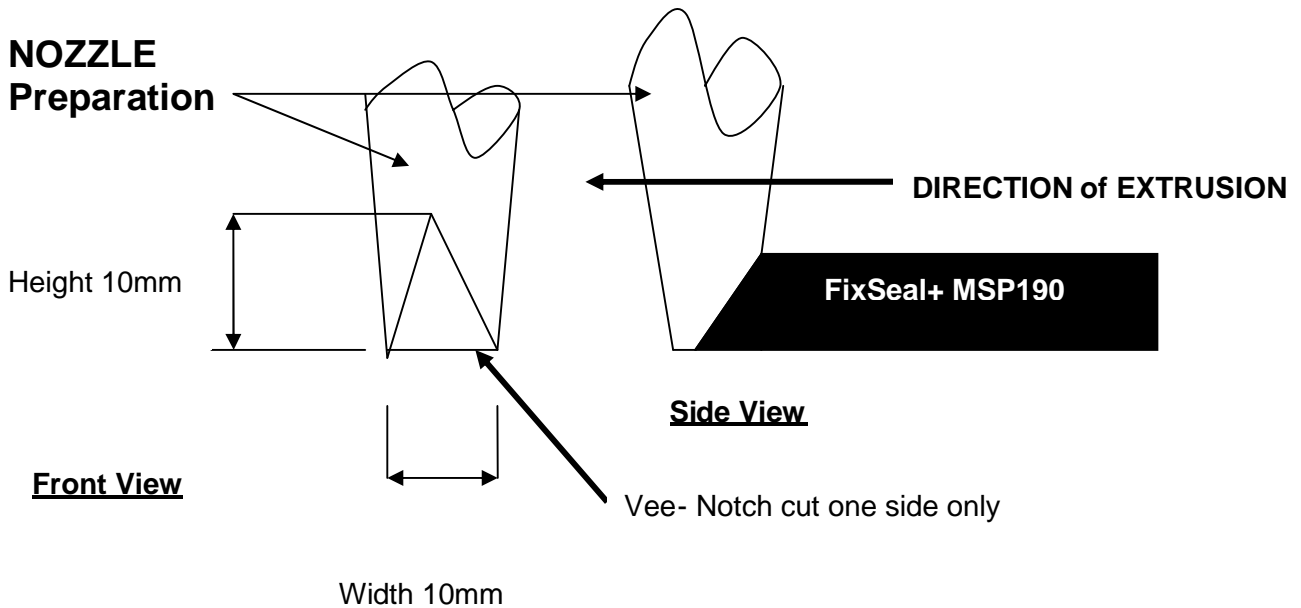


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The recommended profile should be



Flybridge: Apply MSP 190 in a triangular profile 10mm x 10mm, around the entire flybridge. Depending on expected size of load, an additional bead may be required.

3. Assemble components within 30 minutes of applying adhesive.
4. Apply pressure with clamps or other fastening aids to compress the adhesive to the height of the spacers.
5. Clamps and other fastening aids can be removed after 3-8 days. Full service strength is attained after approximately 5-10 days. (Drying rate of 2-3 mm every 24 hours.)
6. Traces of uncured adhesive can be removed with methylated spirits or acetone. Traces of cured adhesive can be removed by mechanical removal.

This information has been given in good faith and with the knowledge best known at the time of documentation. It is recommended that due to the differences found in glass that a sample be made before proceeding with the entire job.